# **TECHNICAL DATA SHEET**

# SINTOFOIL RG





## Description

Synthetic waterproofing membrane produced by co-extruding a UV resistant elastomerised TPO/FPA thermoplastic olefin and flexible polypropylene alloy with a fibreglass reinforcing mat that makes it dimensionally stable. The membrane features contrasting colours on its upper and lower faces, providing a signal layer so that any damage occurring during or after installation will be immediately apparent. Also available in REFLECTA WHITE version with the upper side of the membrane (top) manufactured with the REFLECTA WHITE treatment, developed in mass in the entire layer that covers the top of the reinforcement. This process enhances the reflectance and emission features giving the waterproof covering Solar Reflectance Index (SRI) values that reach 102%. Also available in the following versions: SINTOFOIL RG/FR1<sup>(1)</sup>, SINTOFOIL RG/FR2<sup>(2)</sup>, SINTOFOIL RG/FR3<sup>(3)</sup>, SINTOFOIL/FR4<sup>(4)</sup>. SINTOFOIL RG membranes comply with CE marking requirements, if applicable.

Notes: (1) Sintofoil RG/FR1 – Behaviour to external fire (ENV 13501-5) Broof (t1).

- (2) Sintofoil RG/FR2 Behaviour to external fire (ENV 13501-5) Broof (t2).
- (3) Sintofoil RG/FR3 Behaviour to external fire (ENV 13501-5) Broof (t3).
- (4) Sintofoil RG/FR4 Behaviour to external fire (ENV 13501-5) Broof (t4).

# System certifications

QMS (Quality Management System) certification according to ISO 9001.

### **Product certifications**

Regulation CPR 305/2011/EU. EELAB, BBA, CSTB, SK-Z, EOTA, UBATC, LAPI, Istituto Giordano and ITC certifications. This product can contribute to acquiring points in terms of LEED accreditation.

# **Fields of application**

#### Specific use

- Waterproofing layers loose laid under heavy-duty fixed or movable protection for:
- roofing exposed to foot traffic;
- roof gardens.
- Mechanically retained waterproofing for:
  - exposed roofs.

### Application

SINTOFOIL membranes are applied through hot air gun on their overlapping joints, as no adhesives or other materials of any kind are required. Design solutions and application methods are illustrated in the technical manual published by the RUBBERFUSE Division. Waterproofing systems employing SINTOFOIL membranes should be laid by installers authorised by RUBBERFUSE Division Technical Services.



Note: Given the versatility and reliability of SINTOFOIL membranes, other applications can be developed with the assistance of the IMPER ITALIA srl – Rubberfuse Division Technical Services.

| Features   | <b>EN Standards</b>    | U.M.       | Tolerance | Values   |         |         |         |  |  |  |  |
|--|------------------------|------------|-----------|--|---------|---------|---------|--|--|--|--|
| Standard thickness                                   | 1849-2                 | mm         | (-5/+10%) | 1,2  | 1,5     | 1,8     | 2,0     |  |  |  |  |
| Density  | 1849-2                 | kg/m²      | (-5/+10%) | 1,10   | 1,37    | 1,64    | 1,82    |  |  |  |  |
| SRI – Solar Reflectance Index                        | ASTM Stardard<br>E1980 | %          |           | 102(*)   |         |         |         |  |  |  |  |
| Tensile properties                                   |                        |            |           |  |         |         |         |  |  |  |  |
| • Tensile strength L/T                               | 12311-2                | N/50 mm    |           | 600/550  | 650/600 | 750/750 | 800/800 |  |  |  |  |
| <ul> <li>Elongation at break L/T</li> </ul>          | 12311-2                | %          |           | 700/700  |         |         |         |  |  |  |  |
| Dimensional stability                                | 1107-2                 | %          |           | ≤ 0.1  |         |         |         |  |  |  |  |
| Cold flexibility                                     | 495/5                  | °C         |           | ≤-40 <sup>(2)</sup>  |         |         |         |  |  |  |  |
| Tear resistance L/T                                  | 12310/1                | Ν          |           | 390/290  | 450/400 | 500/450 | 600/550 |  |  |  |  |
| Water vapour permeability (resistance factor $\mu$ ) | 1931                   |            |           | 50.000   |         |         |         |  |  |  |  |
| Resistance to static loading                         | 12730/B                | kg         |           | ≥25  |         |         |         |  |  |  |  |
| Resistance to impact                                 | 12691/B                | mm         |           | ≥1000  |         |         |         |  |  |  |  |
| Hail resistance                                      | 13583                  | m/s        |           | ≥30(**)  |         |         |         |  |  |  |  |
| Water tightness (60kPa)                              | 1928                   |            |           | Absolute   |         |         |         |  |  |  |  |
| Joint strength                                       |                        |            |           |  |         |         |         |  |  |  |  |
| • Tensile strength                                   | 12317-2                | N/cm       |           | Compliant<br>(specimen fails outside bond area)                              |         |         |         |  |  |  |  |
| • Peeling  | 12316-2                | N/cm       |           | ≥58  |         |         |         |  |  |  |  |
| Durability   |                        |            |           |  |         |         |         |  |  |  |  |
| • Resistance to artificial UV light                  | 1297-5000 h            |            |           | No surface damage or significant changes in cold flexibility as per EN 495/5 |         |         |         |  |  |  |  |
| Heat aging in area                                   |                        |            |           |  |         |         |         |  |  |  |  |
| • Change in tensile strength                         | 12311-2                | $\Delta\%$ |           | -5   |         |         |         |  |  |  |  |
| • Change in elongation at break                      | 12311-2                | $\Delta\%$ |           | -5   |         |         |         |  |  |  |  |
| Wind load resistance (wind suction test) (UEAtc)     |                        |            |           |  |         |         |         |  |  |  |  |
| <ul> <li>Mechanically retained system</li> </ul>     | Pa                     |            |           | ≥6000  |         |         |         |  |  |  |  |
| Reaction to fire                                     | 13501-1                |            |           | Class F  |         |         |         |  |  |  |  |
| Behaviour to external fire                           | 13501-5                |            |           | Broof (t1), (t2), (t3), (t4)   |         |         |         |  |  |  |  |
| Resistance to algae and microorganisms               | ISO 846 Level 2        |            |           | Compliant  |         |         |         |  |  |  |  |
| Root resistance                                      | 13948                  |            |           | Passes the test  |         |         |         |  |  |  |  |

Notes: (1) Tolerances as per EN 13956 and/or UEAtc Directives. (2) Not tested at lower temperatures. In the respective versions:

(\*) Reflecta White version.

(\*\*) Not tested at higher speeds.

| PRODUCTION STANDARDS     |    |              |      |      |      |  |  |  |  |
|--------------------------|----|--------------|------|------|------|--|--|--|--|
| Thickness <sup>(*)</sup> | mm | 1,2          | 1,5  | 1,8  | 2,0  |  |  |  |  |
| Width                    | m  | 2,10         | 2,10 | 2,10 | 2,10 |  |  |  |  |
| Length <sup>(*)</sup>    | m  | 25           | 25   | 20   | 20   |  |  |  |  |
| Colour                   |    | Grey / Black |      |      |      |  |  |  |  |

(\*) Different thicknesses and lengths are available on demand and for minimum quantities.

#### Rev. 00 (11-15)

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